

13.10.05

DESCRIPTION:

## JOB SAFE PRACTICES

### Meat – Hydraulic Sausage Filler

| ITEM                                                                                                                                                                                                                                        | HAZARD<br>H/M/L                                     | INJURY/RISK                                       | RESPONSIBILITY                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|---------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Ensure</b> that all safety checks have been carried out<br>Remove all jewellery<br>Turn back and secure cuffs and loose clothing                                                                                                         | entrapment                                          | Lacerations / severe injury                       | <b>Store and Department Management</b> – to inspect and maintain equipment and to inform, instruct, train and supervise staff.<br><br><b>All Staff</b> - to work safely , to report unsafe conditions and not operate faulty or unsafe equipment and to implement the Out Of Service Tag<br><br><b>NOTE</b> – Before using the machine staff members must be trained and familiar with the Sausage Filler operating instructions<br><br><b>NOTE</b> – Dept Manager to train staff members |
| Check that the lid and filling nozzle are securely locked in place<br><br>Check that the direction of rotation is in place<br><br>Avoid running the plunger & seal “DRY”<br><br>Lubricate prior to “START UP” with hygienically clean water | Moving parts                                        |                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Wear PPE provided                                                                                                                                                                                                                           | Exposure to noise                                   | Hearing loss                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>Do not</b> leave machine ON if unattended                                                                                                                                                                                                | Release of potential energy                         | Serious injury                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>Never</b> leave machine with power ON if not in use                                                                                                                                                                                      | Unexpected operation                                | Entrapment                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Isolate and lock out equipment before removing any covers or making any adjustments                                                                                                                                                         | Release of potential energy<br>Unexpected operation | Entrapment                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>DO NOT</b> hold a conversation when using the machine                                                                                                                                                                                    | Exposure to electricity                             | Electric shock                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Recommend that Sausage fillers should only be operated by authorized persons over the legal age                                                                                                                                             | Loss of concentration                               | Laceration, entrapment, electric shock            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Isolate the machine from the electrical power source before undertaking any cleaning or sanitising                                                                                                                                          | Manual handling                                     | Sprains, strains                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|                                                                                                                                                                                                                                             | Use near electricity                                | Electric shock<br>Burns<br>Severe injury<br>Death |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |